


NO.	PROCEDURE ORDERS
1	(placement only) stainless steel retaining clips
2	1ea. - ABS float spraying mist cover
3	(placement only) fuse holder & 10 amp fuse & cover & attaching screws
4	4ea. - orange wire nut
5	1ea. - flush pump kit complete including 3/8 hose set
6	1ea. - circulating pump screen basket & 1ea. - flush pump screen basket
7	1ea. -float and farrel and nut
8	1ea. - ABS barriers separator
9	1ea. - poly-phosphate water treatment packet
10	1ea. - sacrificial magnesium anode
11	nor included in 2008 kit
12	1ea. - 100% silicone caulking
13	2ea. -14 gage wire for coil & 4 ea 18 gage wires for fuse holder
14	1ea. - 1 1/8" brass bushing, gasket with brass nut & 1ea.brass cap 2ea gaskets
15	1ea. - G-3 circulation pump and 1 1/4" X 55" flexible hose
16	2ea. - stainless steel retaining clips 2 1/2" by 4" long
17	6ea. - heavy-duty cable ties
18	2ea. - tech screws, fuse holders, covers, 10 amp slow blow fuses
19	6ea. - 1/8" stainless steel bolts, nuts & 12 ea. S.S.flat washers

SOP for 2008 update Kit			
Description			
DIR. FILE NETWORK :	FREUSSERV/G/SOP/	REV.	A2
SCALE	N/A	DWG. NO.	SHEET 1 of 1
INSPECTION DEFINITIONS			
AREAS OF INSPECTION	INST. USED TO INSP.	Tolerance	FREQ. / INSP.
all components must have inspection tagging	visual	ZERO	10%

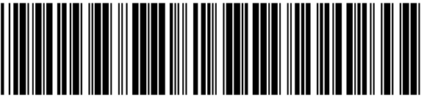
PART LISTS		
DESCRIPTION	# PART	COUNT
see procedures		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		
FRACTIONS	DECIMALS	ANGLES
± 1/64	.00 ± 0.01	± 1°
	.000 ± 0.005	
	.0000 ± 0.0005	
MATERIAL		
update kit		
Department	sub-assembly & service	
DO NOT SCALE DRAWING		



freus  
AIR CONDITIONING

procedure and component listing for 2007 update Kit



SOP03070126A

CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE	
APPROVALS	DATE
R & D Dept Ron Bacchus	23-Aug-08
Line Supervisor Armando Vargas.	23-Aug-08
REP MFG Rick Bacchus	23-Aug-08
MFG ENG M Ibarra	23-Aug-08
Quality ENG Genaro Garcia	23-Aug-08